

476
Dart
DL-5



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-2708-01-03

Job Sheet 180119



Part No: RBE350A94-2708-01-03

Job Qty: 24 ea

Part Name: Rod



Part Weight: 0 lbs

Status: At Planning

Priority: High

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/3/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-2708-01 Rev G IPP Rev A 18.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea	7/3/18	7/3/18	0.00	0.00	Start Up Machining-3		JB 18-08-26
110	CNC Lathe	24 pcs	7/3/18	7/3/18	0.00	12.00	MORI SL-154		JB 18-08-26
120	QC	24 pcs	7/3/18	7/3/18	0.00	0.00	QC2 Machining-4		JB 18-08-26
130	QC	24 pcs	7/3/18	7/3/18	0.00	0.00	QC8 Machining-4		max 6/6/27
180	Packaging	24 pcs	7/3/18	7/3/18	0.00	0.00	Packaging3-1		Mbe
190	QC21-SA	24 Ea	7/3/18	7/3/18	0.00	0.00	QC21		21 AUG 27 2018

Part Op Descriptions: 110 - 1-Machine as per DWG. FB806 FOLIO REV: _____ DWG REV: _____ 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-1144-R0.750	1144 Steel Proof Round Bar 0.750"	15.3600 ft (.64 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-1144-R0.750	15	16	0

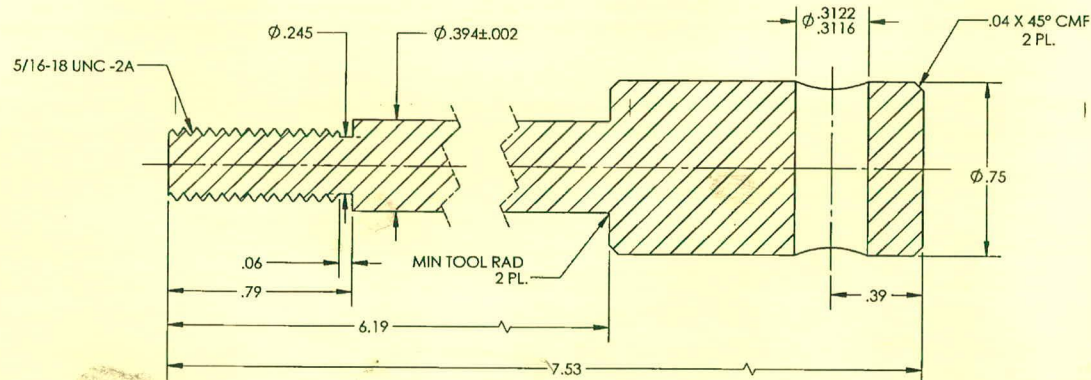
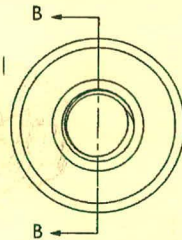
Part Specifications

Specifications could not be found.

Plex 6/28/18 4:27 PM dart.logan.david

DAS
13
2-89

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
G	DIMENSION .394 CHANGED FOR .394 +.002, TEMPLATE UPDATED, SECTION VIEW B-B ADDED, THREAD RELIEF ADDED, CENTER DRILL NOTE ADDED	17-804	01/02/2018	VM	ML



RBE350A94-2708-01-03 ROD

SECTION B-B

- NOTES:
- 1) MATERIAL: AISI 1144 STRESSPROOF
 - 2) HEAT TREAT: N/A
 - 3) FINISH: NONE
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A
 - 7) #1 CENTER DRILL IS ACCEPTABLE TO USE

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE ROD	
PART NO. RBE350A94-2708-01	REV G
TOOL NO. RBE350A94-2708-01	
INITIALS AND DATE	
DESIGNED BY: VM 01/02/2018	TOLERANCES: XXX ± .005 XX ± .01 X ± .1
DRAWN BY: VM 01/02/2018	FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS
CHECKED BY: VM 01/02/2018	
INFO REVIEW BY: DD 01/03/2018	
APPROVED BY: ML 01/08/2018	SCALE: NTS
COPYRIGHT © 2017 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Container No: S105266



Part: RBE350A94-2708-01-03

Job No: 180119

Serial No/Batch: S105266

Revision: G

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K64 1K7

CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

Date: 08/27/18